



2110 Enterprise Boulevard  
West Sacramento, CA 95691

## DuraTech™ x/ Limited Lifetime Residential Warranty

We (the ASC Profiles Group) warrant our DURATECH™ XL coated steel Products as follows:

### Performance.

- (1) During the lifetime of the original Buyer named in the Warranty Registration Form, and as long as the original Buyer owns the residence described in the Warranty Registration Form, the Products will not:
  - a) Peel, check or crack (except for slight crazing and cracks during roll forming or brake bending, or metal fracture, or spangle cracking);
  - b) Fade or change color, in excess of eight (8) DE (Hunter) units as measured using the procedure of ASTM D-2244-85, comparing an unexposed retain panel to the exposed panel after removal of dirt and chalk; or
  - c) Chalk in excess of a numerical rating of six (6), as measured using the procedures of ASTM D-4214-89 (Method D-659).
- (2) The metal substrate will not, for a period of twenty (20) years after shipment:
  - a) Leak as a result of corrosion when exposed to normal atmospheric conditions. This warranty excludes any areas of the product that are within 3/4" of any edge that has been cut subsequent to the application of paint to the substrate.

**Proper Use.** This warranty applies only to panels used for residential roofing and siding, and is conditioned upon the proper installation and maintenance of our products. "Residential" means a dwelling or non-commercial building on a dwelling property. We will not warrant Products which have been modified without our express written approval, or which have been improperly used or applied.

**Handling and Storage.** The Products must be stored to prevent condensation. This warranty does not apply to damage from improper storage or handling of the Products, including contamination, condensation or mechanical damage.

**Environment.** This warranty is limited to exposure to normal atmospheric conditions (which term excludes corrosive or aggressive atmospheres such as those contaminated with chemical fumes, chemical deposits, animal wastes or salt spray).

**Installation.** The Products must be installed to prevent standing water and condensation. The pitch must not be less than 3:12. This warranty does not apply to areas which are sheltered from rainfall or which do not provide drainage. The Products must be in contact with only zinc- and zinc-aluminum coated fasteners and flashings. The Products must not be in contact with, or subject to runoff from, lead, copper, green or wet lumber, or wet insulation.

**Maintenance.** The Products must be regularly washed, either by fresh rainwater or by cleaning with 1) One cup of Tide or other common detergent containing less than 0.5% phosphate dissolved in 5 gallons of water, or 2) Use one cup of household ammonia in five gallons of water at room temperature. Never mix ammonia with any kind of bleach. The Products must not be cleaned with abrasive or chemical cleansers. The Products must be systematically rinsed with fresh water in areas of high salt concentration (such as adjacent to the seashore or in industrial atmospheres) to prevent accumulation of concentrated salt deposits. Cleaning must include the underside of any panel overhang where the underside is exposed to the weather.

**Damage.** This warranty does not apply to damage or failure caused by:

- (1) moisture or other contamination because of improper packaging, storage or handling prior to installation;
- (2) improper handling, shipping or installation;
- (3) scratching or abrading during or after installation;
- (4) standing or ponding water;
- (5) Acts of God, falling objects, explosion, fire, or other such occurrences beyond our control.

**Non-transferable.** This warranty applies only to the Buyer and Owner stated above, and is not transferable.

**Notification.** You must notify us within thirty (30) days after discovery of any alleged defect in material or workmanship, and allow us a reasonable opportunity to inspect the product.

**Remedy.** If we determine that the Products are defective, we will repair or replace them. If repair or replacement is not practical, we may, at our option, refund the purchase price. After the 20th year after shipment, we will pay or refund only a portion of the cost of repair or replacement, or of the purchase price, per the proration shown. After the lifetime of the original Buyer, we will not pay any portion of the cost. **THIS IS YOUR ONLY REMEDY FOR DEFECTIVE PRODUCTS.**

<u>Years after shipment</u>	<u>Portion Paid</u>
1 through 20	100%
21 through 25	80%
26 through 30	60%
31 through 35	40%
35 through 40	20%
41 to Lifetime	10%

### LIMITATION OF LIABILITY; EXCLUSION OF CONSEQUENTIAL DAMAGES.

Our total liability for all claims of any kind shall not exceed the purchase price paid. We shall not be liable to any person or entity for any incidental or consequential damages, including lost profits or lost use of the material. We shall not be liable to any person or entity for claims for property damage or personal injury.

**THERE ARE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE ABOVE DESCRIPTION.**

**Registration.** This warranty is not valid until it is registered with us, by returning the completed registration form (below).



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West Sacramento, CA 95691

## DuraTech™ x/ Non-Residential Warranty

We (the ASC Profiles Group) warrant our **DURATECH™ XL** coated steel Products as follows:

**Performance.**

- (1) The paint on the Products will not, for a period of twenty-five (25) years after shipment:
  - a) Peel, check or crack (except for slight crazing and cracks during roll forming or brake bending, or metal fracture, or spangle cracking);
  - b) Fade or change color, in excess of eight (8) ∅E (Hunter) units as measured using the procedure of ASTM D-2244-85, comparing an unexposed retain panel to the exposed panel after removal of dirt and chalk; or
  - c) Chalk in excess of a numerical rating of six (6), as measured using the procedures of ASTM D-4214-89 (Method D-659).
- (2) The metal substrate will not, for a period of twenty (20) years after shipment:
  - a) Leak as a result of corrosion when exposed to normal atmospheric conditions. This warranty excludes any areas of the product that are within 3/4" of any edge that has been cut subsequent to the application of the paint to the substrate.

**Proper Use.** This warranty is conditioned upon the proper installation, application and maintenance of our products. We will not warrant Products which have been modified without our express written approval, or which have been improperly used or applied.

**Handling and Storage.** The Products must be stored to prevent condensation. This warranty does not apply to damage from improper storage or handling of the Products, including contamination, condensation or mechanical damage.

**Environment.** This warranty is limited to exposure to normal atmospheric conditions (which term excludes corrosive or aggressive atmospheres such as those contaminated with chemical fumes, chemical deposits, animal wastes or salt spray).

**Installation.** The Products must be installed to prevent standing water and condensation. This warranty does not apply to areas which are sheltered from rainfall or which do not provide drainage. The Products must be in contact with only zinc- and zinc-aluminum coated fasteners and flashings. The Products must not be in contact with, or subject to runoff from, lead, copper, green or wet lumber, or wet insulation.

**Maintenance.** The Products must be regularly washed, either by fresh rainwater or by cleaning with 1) One cup of Tide or other common detergent containing less than 0.5% phosphate dissolved in 5 gallons of water, or 2) Use one cup of household ammonia in five gallons of water at room temperature. Never mix ammonia with any kind of bleach. The Products must not be cleaned with abrasive or chemical cleansers. The Products must be systematically rinsed with fresh water in areas of high salt concentration (such as adjacent to the seashore or in industrial atmospheres) to prevent accumulation of concentrated salt deposits. Cleaning must include the underside of any panel overhang where the underside is exposed to the weather.

**Damage.** This warranty does not apply to damage or failure caused by:

- (1) moisture or other contamination because of improper packaging, storage or handling prior to installation;
- (2) improper handling, shipping or installation;
- (3) scratching or abrading during or after installation;
- (4) standing or ponding water;
- (5) exposure to corrosive or aggressive atmospheres such as those containing salt spray or chemical fumes or deposits.
- (6) Acts of God, falling objects, explosion, fire, or other such occurrences beyond our control.

**Non-transferable.** This warranty applies only to the Buyer and Owner stated above, and is not transferable.

**Notification.** You must notify us within thirty (30) days after discovery of any alleged defect in material or workmanship, and allow us a reasonable opportunity to inspect the product.

**Remedy.** If we determine that the Products are defective, we will repair or replace them. If repair or replacement is not practical, we may, at our option, refund the purchase price. After the 20th year after shipment, we will pay or refund only a portion of the cost of repair or replacement, or of the purchase price, per the proration shown. **THIS IS YOUR ONLY REMEDY FOR DEFECTIVE PRODUCTS.**

<u>Year after shipment</u>	<u>Portion Paid</u>
1 through 20	100%
21 through 25	Decrease 20%/year
Over 25	0%

**LIMITATION OF LIABILITY; EXCLUSION OF CONSEQUENTIAL DAMAGES.** Our total liability for all claims of any kind shall not exceed the purchase price paid. We shall not be liable to any person or entity for any incidental or consequential damages, including lost profits or lost use of the material. We shall not be liable to any person or entity for claims for property damage or personal injury.

**THERE ARE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE ABOVE DESCRIPTION.**

**Registration.** This warranty is not valid until it is registered with us, by returning the completed registration form (below).



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## Zincalume® Warranty

We (the ASC Profiles Group) warrant our unpainted Zincalume® coated steel Products as follows:

**Performance.** The Products will not, for a period of twenty (20) years after shipment, rupture, fail structurally or perforate due to corrosion caused by exposure to normal atmospheric corrosion.

**Proper Use.** This warranty is conditioned upon the proper installation and maintenance of our products. We will not warrant products which have been modified without our express written approval, or which have been improperly used or applied.

**Environment.** This warranty is limited to exposure to normal atmospheric conditions in urban and rural areas, and specifically does not cover Products exposed to:

- (1) marine environment (within one mile of the ocean), salt water, salt spray or salt in the air;
- (2) airborne emissions from industrial sources, sulfur, acids or chemicals other than normal photochemical smog;
- (3) high humidity or corrosion from the inside of the building;
- (4) animal wastes or other corrosive liquids, solids or gases; or
- (5) other harmful gases or fumes, chemicals or foreign substances in the air or atmosphere.

**Installation.** The Products must be installed to prevent standing water and condensation. The pitch must not be less than 1/4:12. This warranty does not apply to areas which are sheltered from rainfall or which do not provide drainage. The Products must be in contact with only zinc- and zinc-aluminum coated fasteners and flashings. The Products must not be in contact with, or subject to runoff from, lead, copper, green or wet lumber, or wet insulation.

**Maintenance.** The Products must be regularly washed, either by fresh rainwater or by cleaning with 1) One cup of Tide or other common detergent containing less than 0.5% phosphate dissolved in 5 gallons of water, or 2) Use one cup of household ammonia in five gallons of water at room temperature. Never mix ammonia with any kind of bleach. The Products must not be cleaned with abrasive or chemical cleansers. The Products must be systematically rinsed with fresh water in areas of high salt concentration (such as adjacent to the seashore or in industrial atmospheres) to prevent accumulation of concentrated salt deposits. Cleaning must include the underside of any panel overhang where the underside is exposed to the weather.

**Damage.** This warranty does not apply to mechanical or chemical damage during shipment or erection. Debris must be removed from overlaps and other surfaces. This warranty does not apply to corrosion due to cut edge exposure. This warranty does not apply to damage from falling objects, fire, other accident or casualty, vandalism, external forces, explosions, civil disturbances, atomic radiation, or other natural or man-made disasters.

**Non-transferable.** This warranty applies only to the Buyer and Owner stated above, and is not transferable.

**Notification.** You must notify us within thirty (30) days after discovery of any alleged defect in material or workmanship, and allow us a reasonable opportunity to inspect the product.

**Remedy.** If we determine that the Products are defective, we will repair or replace them. If repair or replacement is not practical, we may, at our option, refund the purchase price. THIS IS YOUR ONLY REMEDY FOR DEFECTIVE PRODUCTS.

**LIMITATION OF LIABILITY; EXCLUSION OF CONSEQUENTIAL DAMAGES.** Our total liability for all claims of any kind shall not exceed the purchase price paid. We shall not be liable to any person or entity for any incidental or consequential damages, including lost profits or lost use of the material. We shall not be liable to any person or entity for claims for property damage or personal injury.

**THERE ARE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THE ABOVE DESCRIPTION.**

**Registration.** This warranty is not valid until it is registered with us, by returning the completed registration form (below).